

INSTALLATION

1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

- (a) Cut away any rough areas with a knife.

HINT:

Leave as much of the urethane layer on the body as possible.

- (b) Clean the cutting surface of the urethane gum with a piece of shop rag saturated in cleaner.

HINT:

Even if all the urethane has been removed, clean the body.

2. CLEAN REMOVED GLASS BEFORE INSTALLATION

- (a) Using a scraper, remove the urethane gum that is sticking to the glass.

- (b) Clean the glass with cleaner.

NOTICE:

Do not touch the glass after cleaning it.

3. POSITION GLASS

- (a) Place the glass in the correct position.
- (b) Check that all contacting parts of the glass rim are perfectly even.
- (c) Place reference marks between the glass and body.
- (d) Remove the glass.

4. CLEAN CONTACT SURFACE GLASS

Using cleaner, clean the contact surface glass on the black-colored area around the entire glass rim.

NOTICE:

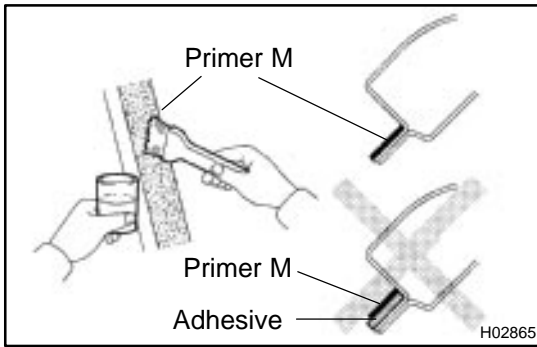
Do not touch the glass face after cleaning it.

5. INSTALL DAM

Install the dam with double-stick tape as shown in the illustration.

NOTICE:

Do not touch the glass face after cleaning it.

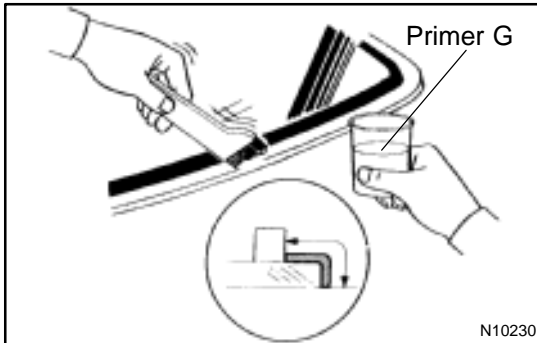


6. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, coat Primer M to the exposed part of body on the vehicle side.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not coat Primer M to the adhesive.
- Do not keep any of the opened Primer M for later use.

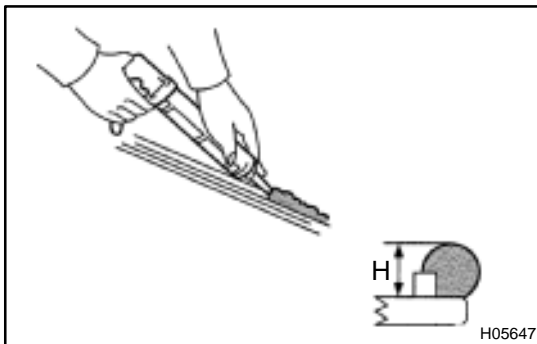


7. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

- Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G.
- When the primer is coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

NOTICE:

Let the primer coating dry for 3 minutes or more. Do not keep any of the opened Primer G for later use.



8. APPLY ADHESIVE

- Cut off the tip of the cartridge nozzle to make a hole of 5 mm (0.20 in.) in diameter. Fill the cartridge with adhesive.
Part No. 08850-00801 or equivalent

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

Temperature	Tackfree time
35 °C (95 °F)	15 minutes
20 °C (68 °F)	100 minutes
5 °C (41 °F)	8 hours

- Load the cartridge into the sealer gun.
- Coat the glass with adhesive on all contact surfaces along the ridge.

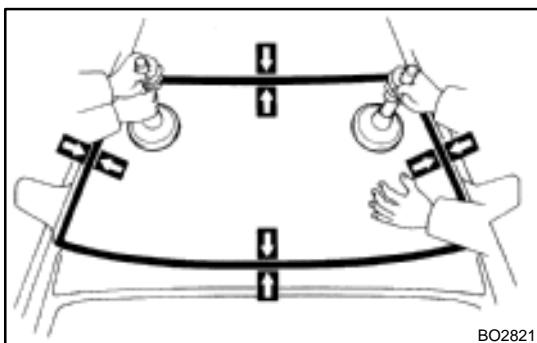
Adhesive height:

If adhesive remains on body

3.5 – 5.0 mm (0.138 – 0.197 in.)

If no adhesive remains on body

8 – 10 mm (0.31 – 0.39 in.)

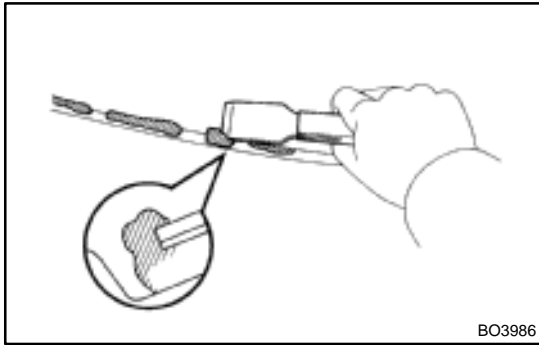


9. INSTALL GLASS

HINT:

Confirm that the dam is attached to the body panel as shown in the illustration.

- Position the glass so that the reference marks are lined up, and press in gently along the rim.
- Using a spatula, apply adhesive on the glass rim.



- (c) Use a scraper to remove any excess or protruding adhesive.
- (d) Hold the windshield glass in place securely with a protective tape or equivalent until the adhesive hardenes.

NOTICE:

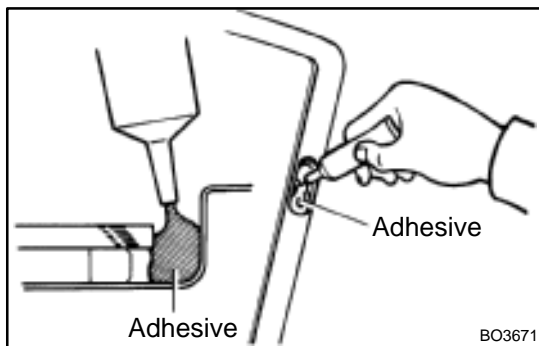
Take care not to drive the vehicle during the time described in the table below.

Temperature	Minimum time prior to driving the vehicle
35 °C (95 °F)	1.5 hours
20 °C (68 °F)	5 hours
5 °C (41 °F)	24 hours

10. INSPECT FOR LEAKS AND REPAIR

- (a) Perform a leak test after the hardening time has elapsed.
- (b) Seal any leaks with sealant.

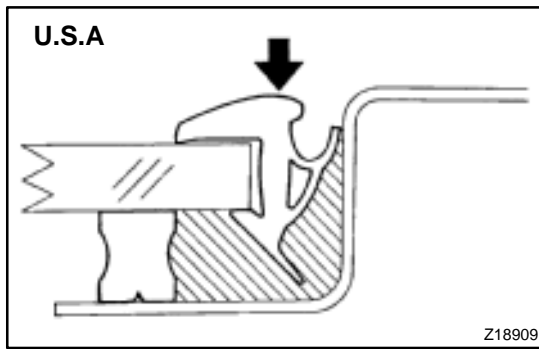
Part No. 08833-00030 or equivalent.



- 11. CUT ADHESIVE AT MOULDING INSTALLATION AREA**
Using a knife, cut off the adhesive around the moulding installation area.

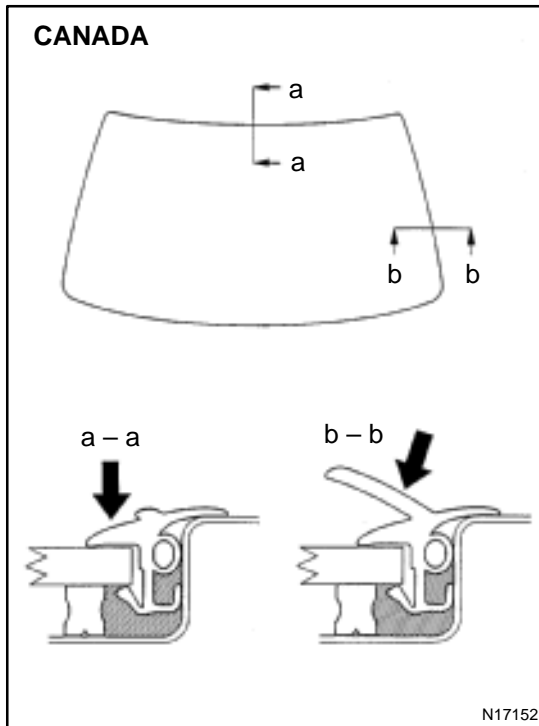
- 12. APPLY ADHESIVE AT MOULDING INSTALLATION AREA**

Part No. 08833-00030 or equivalent



13. INSTALL WINDSHIELD MOULDING

Place the moulding onto the body and tap it by hand.



14. INSTALL THESE PARTS:

- (a) Inner rear view mirror
- (b) Front pillar garnish
- (c) Cowl louver
- (d) Wiper arms

Torque: 20 N·m (204 kgf-cm, 15 ft-lbf)